

HiFill® J-75/30 NAT

Techmer Polymer Modifiers - *Polyamide 6 + PP*

General Information

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.26		ASTM D792
Molding Shrinkage - Flow (0.125 in)	3.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.35	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	17500	psi	ASTM D638
Tensile Elongation (Break)	4.3	%	ASTM D638
Flexural Modulus	1.10E+6	psi	ASTM D790
Flexural Strength	23000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.6	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	330	°F	ASTM D648

Notes

¹ Typical properties: these are not to be construed as specifications.

